Technical Manual

Nason® 403-00™ Acrylic Clear

Nason® 403-00™ Acrylic Clear in aerosol cans is an easy to apply, fast drying trim clear with relatively low overspray. It's designed for use on cut in areas inside fenders, door frames or other openings.

SUBSTRATE:

Sanded paint or fresh base coat.

SURFACE PREPARATION:

Ensure the surface is free of contaminants removing all sanding dust.

APPLICATION:

- Shake aerosol for 2 minutes.
- Spray to test application
- Apply medium coats. Allow 5 minutes flash time between coats.
- Replace cap to prevent potential misuse.

DRY TIMES:

Air Dry times at 70 °F

Tack Free	10 Minutes

TIPS FOR SUCCESS:

- Higher film build per coat and higher number of coats increase dry time significantly.
- Spray 8 to 10 inches from the surface for best results.
- Spray pressure will be lost during extended application. Shake the can or allow the can to rest for a few minutes to re-establish pressure.
- Clear the pick-up tube between applications to reduce clogging.
- Invert the can and purge the paint in the pick-up tube with short bursts from the spray head until the spray fan is clear.

PHYSICAL PROPERTIES:

VOC :	67%	Max.
PWMIR	1.40	Max.
Weight per gallon:	6.13	lb/gal.
Flash Point:	See MSDS.	

VOC REGULATED AREAS:

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing and usage recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING:

Before using any DuPont Refinish product, be sure to read all safety directions and warnings. WEAR APROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. This product is intended for industrial use only by professional, trained
painters.

Please visit: www.performancecoatings.dupont.com to view or print an addition copy of this "Technical Product Data" sheet.

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