

## **Nason® 421-24™, 421-25™ and 421-26™ Primers**

Nason® aerosol primers are easy to apply, adhere well to bare metal providing good corrosion resistance and they can be sanded in preparation for topcoat. 421-24™ Gray, 421-25™ Red Oxide and 421-26™ Beige are great time savers for small touch-ups.

### **SUBSTRATE:**

Sanded paint and bare steel and properly prepared surfaces such as aluminum and plastics.

### **SURFACE PREPARATION:**

Ensure the surface is free of surface contaminants removing all sanding dust.

### **APPLICATION:**

- Shake aerosol for 2 minutes.
- Spray to test application
- Apply medium wet coats. Allow 5 min. flash between coats.
- Replace cap to prevent potential misuse.

### **FLASH/DRY TIMES:**

Air Dry times at 70 °F

Dry to touch	10 Minutes
Dry to sand	15 Minutes
Dry to topcoat	15 Minutes

### **TIPS FOR SUCCESS:**

- Spray 8 to 10 inches from the surface for best results.
- Spray pressure will be lost during extended application. Shake the can or allow the can to rest for a few minutes to re-establish pressure.
- Clear the pick-up tube between applications to reduce clogging.
- Invert the can and purge the paint in the pick-up tube with short bursts from the spray head until the spray fan is clear.

### **PHYSICAL PROPERTIES:**

VOC :	60%	Max.
PWMIR	1.20	Max.
Weight per gallon:	6.35	lb/gal.
Flash Point:	See MSDS.	

### **VOC REGULATED AREAS:**

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing and usage recommendations in the VOC Compliant Products Chart for your area.

### **SAFETY AND HANDLING:**

Before using any DuPont Refinish product, be sure to read all safety directions and warnings. WEAR A PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. This product is intended for industrial use only by professional, trained painters.

Please visit: [www.performancecoatings.dupont.com](http://www.performancecoatings.dupont.com) to view or print an addition copy of this "Technical Product Data" sheet.