

Ful-Thane® 456-00™ HIGH-SOLIDS TOPCOAT CLEAR

Ful-Thane® 456-00™ High-Solids Topcoat Clear is a high image, smooth flowing clear designed for use with Ful-Base® B/C Basecoat, Ful-Thane® Single-Stage and Ful-Cryl® II systems.

MIXING & REDUCING:

4-1

Mix:

4 Parts Ful-Thane® 456-00™ High-Solids Clear

1 Part Nason® 483-38™ Clear Activator

Example: To one gallon 456-00™ add 2 pints 483-38™. No reduction is necessary. Product is packaged at spray viscosity.

POT LIFE:

4 Hours at 70°F.

SUBSTRATES:

Properly applied Ful-Thane® Urethane Single-Stage, Basecoat/Clearcoat and Ful-Cryl® II. Allow color to flash: Basecoats 20-30 minutes, Single-Stage 30 minutes to 1 hour.

SPRAY PRESSURE:

45 to 55 PSI.

HVLP: 7-9 PSI.

SPRAY VISCOSITY:

12"-13" #4 Ford Cup

APPLICATION:

Apply 2 to 3 medium wet coats of clear. Allow each coat to flash before applying next coat. (10-15 minutes)

DRYING TIME:

Out of dust—30 minutes.

Tack Free—45-60 minutes.

To Tape—overnight.

Hard—overnight.

Force Dry: If force dried, allow to flash 10-15 minutes before placing in oven. Force dry at 120-140°F for 20-30 minutes.

Polishing: Allow overnight dry—use fine grit (1200 or finer). Follow polish manufacturer's recommendations.

FISHEYES

Nason® 495-01™ Urethane Fisheye Eliminator, 2-4 oz. per gallon only if needed.

CLEANING OF PAINT EQUIPMENT:

Use Nason® 481-06™ Lacquer Thinner, Ful-Base® Reducer, or Nason® SelectThinner™ 481-16™. Refer to appropriate Air Quality District Requirements for proper use of equipment and solvent.

RECOMMENDED FILM THICKNESS:

2.0-2.5 Mil. Dry Film

THEORETICAL COVERAGE:

439 Sq. Ft. Mill. Cov.



Technical Manual

PERCENT SOLIDS BY WEIGHT:

34.12

PERCENT SOLIDS BY VOLUME:

27.38

FLASH POINT: CLOSED CUPS

Below 80°F.

IMPORTANT NOTES:

Not for use with Ful-Base® Enamel.

Apply no more than 2-3 coats.

VOC — READY TO SPRAY

4.4 lb./gal.