

NASON® 491-17™ ETCH PRIMER & NASON® 441-43™ ACTIVATOR-REDUCER

Nason® 491-17™ Etch Primer is a non-sanding primer designed to provide exceptional adhesion and corrosion resistance over bare metal. This product eliminates the need to chemically pretreat metal surfaces before priming. Etch Primer is a two-component product and must be mixed with Nason® 441-43™ Activator-Reducer.

MIXING & REDUCING:

1-1

Mix:

1 part Nason® 491-17™ Etch Primer

1 part Nason® 441-43™ Activator-Reducer

No induction time is required.

POT LIFE:

8 hours at 70°F.

SUBSTRATES:

Bare metal, steel, aluminum, featheredged old paint.

TOPCOATS:

All Nason® Topcoats.

Etch-Primer may be used under any Nason® Primer-Surfacer for improved corrosion performance.

SURFACE PREPARATION:

Surfaces should be thoroughly cleaned with Nason® 441-05™ Silicone and Wax Remover or locally permitted cleaner.

SPRAY VISCOSITY:

11"-13" #4 Ford Cup

APPLICATION:

Spray one medium wet coat.

SPRAY PRESSURE:

30 - 40 PSI.

HVLP: 7-9 PSI.

DRYING TIME:

Allow Primer to tack (15 to 30 minutes) before applying Primer-Surfacer or topcoat.

CLEANING OF PAINT EQUIPMENT:

Use Nason® 481-06™ Lacquer Thinner or Nason® SelectThinner™ 481-16™. Refer to appropriate Air Quality District requirements for proper use of equipment and solvent.

RECOMMENDED FILM THICKNESS:

0.3-0.5 Mil. Dry Film

THEORETICAL COVERAGE:

238 Sq. Ft. Mill. Cov.

PERCENT SOLIDS BY WEIGHT:

28.27

PERCENT SOLIDS BY VOLUME:

14.88

FLASH POINT: CLOSED CUP

Below 80°F.

IMPORTANT NOTES:

491-17™ should not be sanded at any time. 491-17™ must be activated with 441-43™.

VOC — READY TO SPRAY

6.2 lb./gal.