

Technical Data Sheet.

Permahyd[®] Plastic Cleaning Paste 7081

Permahyd[®] Plastic Cleaning Paste 7081 is a preparation paste that greatly reduces the need for baking new, unprimed plastic parts. It cuts the bake time from 60 minutes to *just 15-30 minutes at 140° F* and reduces the total labor cost.

Using this water-based paste enables users to eliminate the first solvent wipe typically required with other cleaners, which reduces the total VOC.

This product is for professional painting of vehicles only.



VR Technical Data Sheet No. 281.2(12/02) Jan. 2007

Copyright© 2007 Dupont. Spies Hecker[®], Raderal[®], Permacron[®], Permahyd[®], Permasolid[®], Priomat[®], and Permanent[®] are registered trademarks of E.I. du Pont de Nemours and Company for its brands of performance coating materials. All rights reserved.

Field of Application

Application

For cleaning raw plastic surfaces prior to applying primers or surfacers.

Procedure:

- Apply Permahyd® Plastic Cleaning Paste 7081 with a gray or gold scuff pad and hot water.
- Rinse thoroughly with water.
- Bake parts for 15-30 minutes at 140° F.
- Scuff once more with Permahyd® Plastic Cleaning Paste 7081 and a gray or gold scuff pad.
- Rinse thoroughly with water, then dry.
- Apply appropriate Spies Hecker plastic primer or surfacer

Special notes:

1. Do not allow Permahyd® Plastic Cleaning Paste 7081 to dry on the surface.
2. Thoroughly clean and scuff all surfaces to be primed, paying special attention to all edges.
3. This product is designed for raw plastic and is not suitable for cleaning painted surfaces.
4. Always use a clean scuff pad.
5. Soft plastic may require a finer scuff pad.
6. Heavily soiled areas may need to be cleaned more times. For hard to reach areas, use the application brush that is included.

Important Regulatory Information

The values depicted below are “as supplied”. This product is regulated under SCAQMD Rule 442 and Rule 109 for “Super-compliant” materials.

VOC Category	Plastic Prep Gel – 20 Oz.
VOC As Supplied	0.3 lbs/gal - 36 g/l
Density g/l	1609 g/l
Wt% Volatiles, Water & Exempts	62.0%
Vol% Water & Exempts	48.2%

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.

SPIES HECKER
47818 West Anchor Court
Plymouth, MI 48170
Tel. 888-371-3313
Fax 734-354-3407

