

Technical Data Sheet.

Permacron[®] Fine Putty 7715

Permacron[®] Fine Putty 7715 is a one pack putty based on a special acrylic resin combination. No additional components are required for drying. It has a neutral light beige color and is suitable for touching up prepared substrates. Fine Putty 7715 can also be applied on bare sheet metal. This putty spreads very easily and pore-free, and after a short drying time, can be very easily sanded.

This product is for professional painting of vehicles only.



Substrates

Suitable Substrates:

Bare steel
Original or old paintwork
Raderal® Polyester products
Permacron®, and Permasolid® Primers/Surfacers

Special note:

This putty may not be applied on bare aluminum or galvanized panels.
(It is also unsuitable for plastic parts.)

Substrate pretreatment:



Degrease and sand.

Before further treatment, clean all substrates once more with Permanent® Silicone Remover 7010 Slow, Permanent® Silicone Remover 7799 Fast, Permahyd® Silicone Remover 7085, Permahyd® Silicone Remover 7090, or Permahyd® Silicone Remover 7095

Application

Method of application:



With a putty knife or razor blade. Apply in thin coats approximately 10 minutes apart.

Drying

Air drying:



At 68°F/20°C ambient temperature
Approx. 30 - 60 minutes depending on film thickness

Infra red drying:



Approximately 4 - 6 minutes

Further Steps

Sanding:



Wet sanding: P600 – P800



Dry sanding: P400 – P500

Recoat with:

Priomat® Primers and Primer/Surfacers
Permacron®, Permasolid®, and Permahyd® Primers/Surfacers

Important Regulatory Information

- This product is not regulated under air quality regulations. Please see the MSDS or Master Values List for any product related value information.
- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.

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