

Technical Data Sheet.

Permacron[®] Basecoat Blender 8560

Permacron[®] Basecoat Blender 8560 is a ready-to-spray blending additive designed to reduce opacity of Permacron[®] Base Coat Series 293 and Permacron[®] Pearl Base Coat Series 295 for blending of 2-stage and 3-stage colors.

This product is for professional painting of vehicles only.



Substrates





Suitable Substrates: Existing automotive finishes.
Permacron® Base Coat Series 293 and Permacron® Pearl Base Coat Series 295.

Application

Mixing ratio: No reduction necessary. Ready-to-spray.
1 to 2 parts ready-to-spray color to Permacron® Basecoat Blender 8560.



Pot Life: Unlimited (in sealed container)

Method of application	HVLP	Approved Transfer Efficiency
		
	Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.	
Spray Nozzle	1.3-1.4mm	1.2-1.3mm
 Application viscosity 4mm, 68°F/20°C, DIN 4	approx.17 - 21 seconds	
 Number of coats	1 - 2 coats	

Recommended film thickness: 2 coats = 0.6 - 0.8 mil dry film thickness

Flash-off time At 68°F/ 20°C 10 - 15 minutes depending on reducer used.
(before clear coat)



Further Steps

recoat with: Permacron® or Permasolid® Clear Coats.

Special tips

1. This product provides no UV or chemical protection. Permacron® Basecoat Blender 8560 must be followed by a 2K Clear Coat.
2. Permacron® Basecoat Blender 8560 is a reversible product.
3. Do not exceed a 1:1 ratio. Opacity will be greatly reduced.
4. Full coverage of the base color must be achieved prior to adding Permacron® Basecoat Blender 8560.

Important Regulatory Information

VOC Category	VOC Regulatory	Density g/l	Wt% Volatiles, Water & Exempts	Vol% Water & Exempts
Uniform Finish Blender (2:1 with Basecoat Blender 8560)	6.7 lbs/gal - 801 g/l	2008 g/l	87.7%	0.1%

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
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SPIES HECKER, INC.
47818 West Anchor Court
Plymouth, MI 48170
Tel. 888-371-3313
Fax 734-354-3407

