

## *Nason® FastDry™ in Aerosol*

Nason® FastDry™ Machinery and Equipment Enamel packaged in aerosol cans is designed for quick, easy and economical refinishing of machinery and equipment.

### **SUBSTRATE:**

Sanded paint or primed metal.

### **SURFACE PREPARATION:**

Before sanding repair area, remove all traces of oil, wax and grease with 481-75™ Surface Cleaner. Sand repair area and prime bare steel areas with 491-40™ etch primer. Prime 491-40™ with 421-24™, 421-25™ or 421-46™ before topcoating. Remove sanding dust before applying topcoat.

### **APPLICATION:**

- Shake aerosol for 2 minutes.
- Spray to test application
- Apply medium coats. Allow 5 min. flash between coats.
- Replace cap to prevent potential misuse.

### **FLASH/DRY TIMES:**

Air Dry times at 70 °F

Dry to touch	2 hours
Hard	Overnight

### **TIPS FOR SUCCESS:**

- Higher film build per coat and short flash time between coats increases dry time significantly.
- Spray 10 to 12 inches from the surface for best results.
- Spray pressure will be lost during extended application. Shake the can or allow the can to rest for a few minutes to re-establish pressure.
- Clear the pick-up tube between applications to reduce clogging.
- Invert the can and purge the paint in the pick-up tube with short bursts from the spray head until the spray fan is clear.

### **PHYSICAL PROPERTIES:**

VOC :	Maximum 65%
MIR	1. 40
Flash Point:	Below 20 °F.

### **VOC REGULATED AREAS:**

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing and usage recommendations in the VOC Compliant Products Chart for your area.

### **SAFETY AND HANDLING:**

Before using any DuPont Refinish product, be sure to read all safety directions and warnings. WEAR A PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. This product is intended for industrial use only by professional, trained painters.  
Do not store above 120 °F at any time. The can may deform or rupture above 120 °F.

Please visit: [www.performancecoatings.dupont.com](http://www.performancecoatings.dupont.com) to view or print an addition copy of this "Technical Product Data" sheet.