
NASON® FASTDRY™ MACHINERY & EQUIPMENT ACRYLIC ENAMEL

Designed for quick, easy and economical refinishing of machinery and equipment.

SYSTEMS COMPONENTS:

ColorNet® Code "IE"
Ful-Base® 430-XX™ System Toners
Nason® FastDry™ Acrylic Enamel Binder
Ful-Base® 441-XX™ Reducers

MIXING & REDUCING:

8-2

Mix:

8 parts Nason® FastDry™ Acrylic Enamel
2 parts (25%) Ful-Base® Reducer
 Ful-Base® 441-20™ Fast (50-65°F)
 Ful-Base® 441-21™ Medium (65-85°F)
 Ful-Base® 441-22™ Slow (85°F+)

Example:

Reduce one gallon of Nason® FastDry™ Acrylic Enamel 25% with Ful-Base® 441-XX™ Reducer.

POT LIFE:

Not applicable for non-catalyzed material.

SURFACE PREPARATION:

Before sanding, remove all traces of oil, wax and grease with Nason® 441-05™ Silicone Wax Remover, (use locally permitted cleaner in regulated areas) using clean rags. Sand old finish and chemically treat bare steel areas.

PRIMER:

Any Nason® Primer

PRIMER-SURFACER:

Any Nason® Primer-Surfacer

SEALER: (Recommended)

Nason® Bond-Seal™ 422-XX™ (Must use Ful-Base® Reducer. Must be topcoated within 1 hour.)
Ful-Seal® Select 422-23™

See Product Data Sheets for use of these products.

APPLICATION:

Siphon Gun: 60-80 PSI
Pressure Pot: 60-80 PSI at the gun.
8-12 PSI on the pot.
HVLP: 8-10 PSI

SPRAY VISCOSITY:

14"-16" #4 Ford Cup

Solid Colors: Spray medium wet coat, allow to tack, follow with a full wet coat.

Metallic Colors: Apply a full wet first coat. Allow to tack. Follow with a medium coat. A third coat may be applied if needed to even the metallic pattern

DRYING TIME:

At 70°F and Normal Conditions.
Dust Free: 30 minutes
Tack Free: 1-2 hours
Hard: Overnight
Recoating: After 48 Hours

FISHEYES:

2-4 oz. Nason® 495-01™ Urethane Fisheye Eliminator per RTS gal. of paint.

CLEANING OF PAINT EQUIPMENT:

Use Nason® 481-06™ Lacquer Thinner or Nason® SelectThinner 481-16™. Refer to appropriate Air Quality District requirements for proper use of equipment and solvent.

RECOMMENDED FILM THICKNESS:

1.8-2.2 Mil. Dry Film

FLASH POINT: CLOSED CUP

Below 80°F

IMPORTANT NOTES:

This product is not recommended for automobile refinishing.

READY-TO-SPRAY VOC:

Max. 5.0 Lbs./Gal.